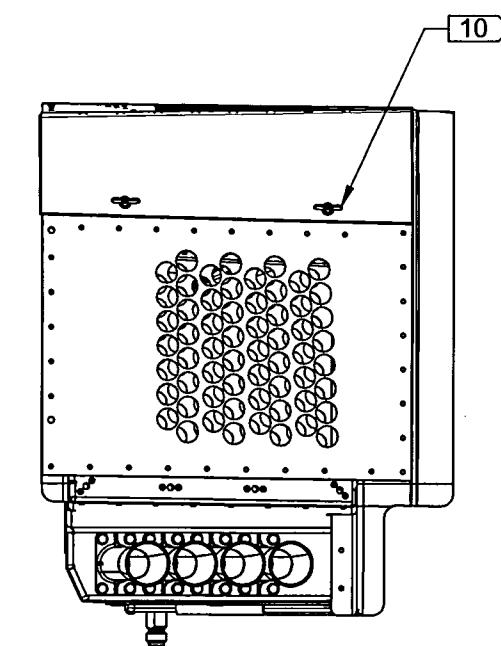
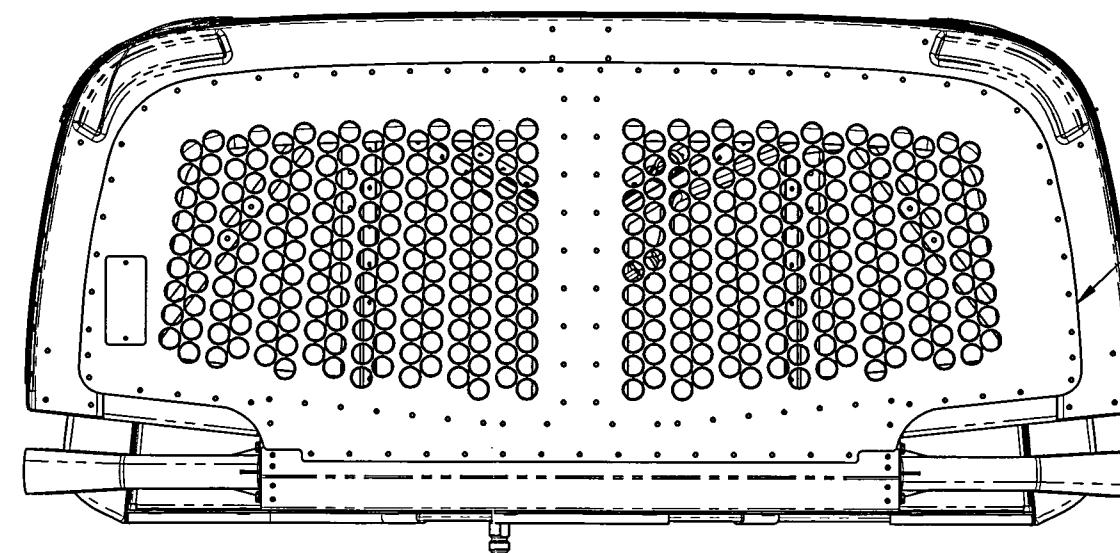
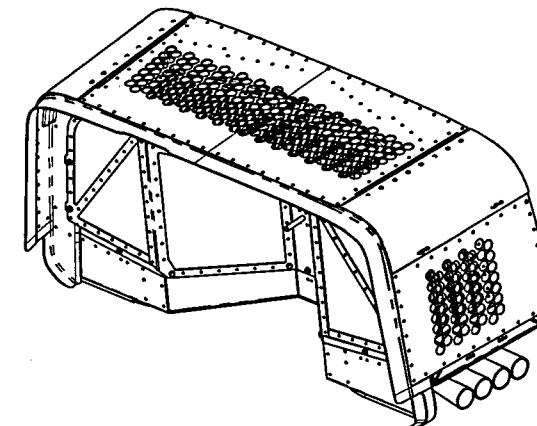
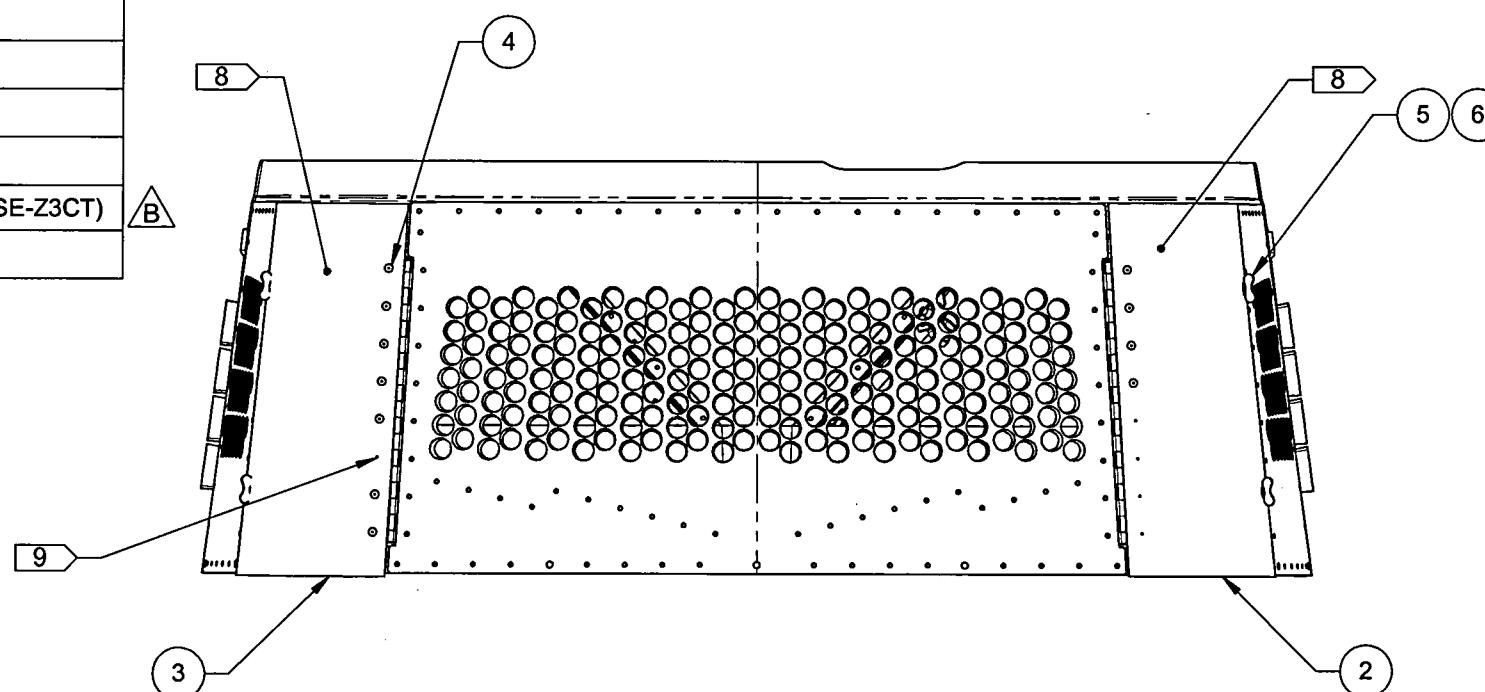


ITEM	QTY	P/N	DESCRIPTION
	X	D5314-041	PUREAIR ASSEMBLY
1	1	QB05043	PUREAIR PARTICLE SEPARATOR
2	1	D5313-1	UPPER LH COVER
3	1	D5313-2	UPPER RH COVER
4	16	MS20470AD4-7	RIVET, SOLID UNIVERSAL HEAD
5	4	D4-AJW4-80	STUD (ALTERNATE P/N: 121J-W480-SE-Z3CT)
6	4	127H-4	GROMMET



D5314-041 PUREAIR ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5314-041" PER DART QSI 044, SECTION 6.1
- 7) WEIGHT: 22 lbs
- 8) TRIM D5313-1/2 COVERS TO SUIT.
- 9) TRANSFER DRILL #30 RIVET HOLES FROM QB05043 PUREAIR PARTICLE SEPARATOR HINGE TO THE D5313-1/2 COVERS (8 PLACES PER COVER)
- 10) DRILL $\phi 0.210$ " HOLES IN THE D5313-1/2 UPPER COVERS AND INSTALL DZUS FASTENERS (ITEMS 5 AND 6). ENSURE DZUS FASTENERS LINE UP WITH RECEPICALS ON QB05043. ENSURE THAT THE COVERS FIT EVENLY AND FORM A TIGHT SEAL AROUND THE QB05043 INSPECTION OPENING.

RELEASED

2018 FEB 12 4P
ECN 18-543

APPROVED

B	ADDED ALTERNATE STUD, REF PAR16-550		VS	17.11.22
A	NEW ISSUE		CC	15.09.30
REV.	DESCRIPTION			BY DATE
DESIGN	CC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	DRAWING NO. D5314 REV. B SHEET 1 OF 1	
DRAWN	VS			
CHECKED	RF			
MFG. APPR.	DD			
APPROVED	HS	TITLE PUREAIR ASSEMBLY SCALE NTS	DATE 17.11.22	
DE APPR.	DS			
DATE	17.11.22			

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